## Extender Backshell

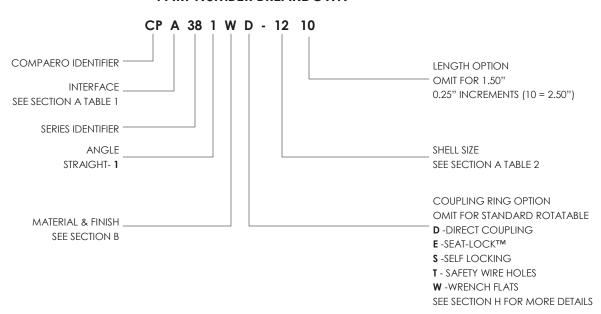


Series 38 Extender Backshells provide extra room behind a connector and in front of a strain relief to allow for service loops, resistors, re-termination or other needs. The accessory threads and teeth of the connector are replicated on the back end of the Extender Backshell.

Notes:

- 1. All dimensions are in Inches
- 2. See Section G for torque information
- 3. Because the rear grommet on some connectors is crucial to environmental sealing, the environmental suitability of this series must be determined by the user.
- 4. Length on straight backshells will be 1.50" unless otherwise specified in part number

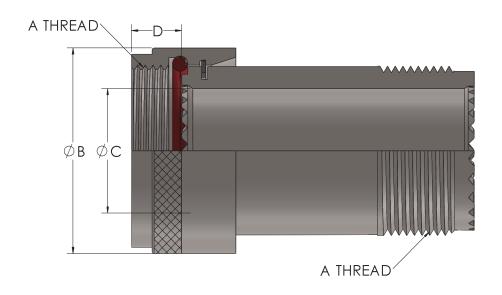
## PART NUMBER BREAKDOWN



**SERIES** 



See **Section A** for A Thread, B, C and D Dimensions



# A

# Section A - Connector Interface



Compaero manufacturers connector accessories for most circular connector series. This section provides information on the more common interfaces. If the desired interface is not shown please contact Compaero. Table 2 contains Threads and dimensions of commonly used connector series. If the required dimensions are not shown please contact Compaero.

TABLE 1 - CONNECTOR INTERFACE SPECIFICATION			
Interface Code	Connector Class		
A	MIL-DTL-5015 Crimp (MS3400,MS3406; MS3450, MS3456,MS3459) MIL-DTL-26482 Series II (MS3470,MS3476) MIL-DTL-83723 Series I & III		
В	MIL-DTL-5015 Solder (MS3100,MS3106) See Table 3		
BK	MIL-DTL-83723 Series II		
С	MIL-DTL-22992 Left Hand Thread		
DK	MIL-DTL-26482 Series I Solder (MS3110, MS3116)		
E	MIL-DTL-26500		
F	MIL-DTL-38999 Series I & II		
G	MIL-DTL-28840		
Н	MIL-DTL-38999 Series III & IV		
J	MIL-DTL-81511 Series 1, 2, 3 & 4		
V	ITT VEAM Reverse Bayonet		
VA	BS9522, F0017 Patt.105 BS9522, N0001 Patt.603		

### **TABLE 3 - CONNECTOR INTERFACE B**

When selecting an accessory with Interface B use the chart below to specify the connector manufacturer being used. If the connector manufacturer is not known please contact Compaero. When generating a part number place the manufacturer letter found below directly after the Interface "B". Shell size of the connector accessory should match the connector shell size.

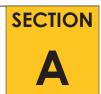
# Example: CPBA491W-1404

The "B" indicates the connector is MIL-DTL-5015 Solder. The "A" indicates the Connector Manufacturer is Amphenol Class A. The "14" indicates the Amphenol Connector is a shell size 14.

Manufacturer Letter	Connector Manufacturer and/or Connector Class
Α	Amphenol - Class A (Blue Insert)
В	Bendix - Class A, E & R
С	Cannon - Class A, E & R
R	Amphenol - Class R (Resilient Insert)



# Section A - Connector Interface



				1	ABLE 2 -	CONNECTOR INTERF	ACE TABL	E		
	INTERF	ACE (F	ROM	TABLE 1)		DIMENSI	ons fro <i>i</i>	M SERIES S	SPECIFICATIO	N
Α	D	Е	F	G	Н	A THREAD	B REF	C REF	D REF (INT)	D REF (INT)
	08	08	08			7/16 - 28 UNEF	0.650	0.269		.188 (F)
					09 (A)	M12 X 1 - 6H	0.770	0.270	.248 (H)	
08						1/2 - 20 UNF	0.650	0.270	.305 (A)	
03	10	10	10			9/16 - 24 UNEF	0.770	0.520	.305 (A)	.188 (F)
					11 (B)	M15 X 1 - 6H	0.820	0.410	.248 (H)	
10						5/8 - 24 UNEF	0.770	0.375	.305 (A)	
	12		12			11/16 - 24 UNEF	0.890	0.645		.188 (F)
					13 (C)	M18 X 1 - 6H	0.940	0.520	.248 (H)	
12		12		11 (A)		3/4 - 20 UNEF	0.940	0.511	.305 (A)	
	14	14	14			13/16 - 20 UNEF	1.020	0.730		.188 (F)
					15 (D)	M22 X 1 - 6H	1.070	0.650	.248 (H)	
14				13 (B)		7/8 - 20 UNEF	1.020	0.585	.305 (A)	
	16	16	16			15/16 - 20 UNEF	1.150	0.855		.188 (F)
					17 (E)	M25 X 1 - 6H	1.210	0.780	.248 (H)	
16				15 (C)		1 - 20 UNEF	1.210	0.710	.305 (A)	
18	18	18	18			1 1/16 - 18 UNEF	1.230	0.789	.305 (A)	.188 (F)
					19 (F)	M28 X 1 - 6H	1.360	0.880	.248 (H)	
				17 (D)		1 1/8 - 18 UNEF	1.360	0.810		
20	20	20	20			1 3/16 - 18 UNEF	1.360	0.914	.305 (A)	.188 (F)
					21 (G)	M31 X 1 - 6H	1.480	1.010	.248 (H)	
				19 (E)		1 1/4 - 18 UNEF	1.530	0.946		
22	22	22	22			1 5/16 - 18 UNEF	1.480	1.039	.305 (A)	.188 (F)
					23 (H)	M34 X 1 - 6H	1.600	1.150	.248 (H)	
24	24	24	24	23 (F)		1 7/16 - 18 UNEF	1.730	1.154	.305 (A)	.188 (F)
					25 (J)	M37 X 1 - 6H	1.700	1.260	.248 (H)	
61						1 1/2 - 18 UNEF	1.670	1.194	.305 (A)	
				25 (G)		1 9/16 - UNEF	1.820	1.222		
28						1 3/4 - 18 UNS	1.970	1.389	.467 (A)	
				29 (H)		1 7/8 - 16 UN	2.190	1.422		
32						2 - 18 UNS	2.220	1.635	.467 (A)	
				33 (J)		2 1/16 - 16 UNS	2.440	1.672		
36						2 1/4 - 16 UN	2.470	1.850	.467 (A)	
40						2 1/2 - 16 UN	2.720	2.065	.467 (A)	
44						2 3/4 - 16 UN		2.320	.467 (A)	
48						3 - 16 UN		2.570	.467 (A)	

# Section B - Material and Finish



Compaero employs traceable methods when sourcing and using material. All manufacturer certifications are kept on file and are available upon request. For more information please contact Compaero.

Component	Material
Barrels	Aluminum 6061 or 300 Series Stainless Steel
Barrel Castings	Aluminum Alloy A380
Braid / Shield	Tinned Copper per QQB-575
Clamp Bodies	Aluminum 6061 or 300 Series Stainless Steel
Clamp Grommets, Bushings	Neoprene, Silicone or Fluorosilicone
Clamp Nuts	300 Series Stainless Steel
Clamp Saddles	Aluminum 6061 or 300 Series Stainless Steel
Clamp Hardware	300 Series Stainless Steel
Coupling Rings	Aluminum 6061 or 300 Series Stainless Steel
E-Nuts	Aluminum 6061 or 300 Series Stainless Steel
Ferrules	Aluminum 6061 or 300 Series Stainless Steel
Followers	Aluminum 6061 or 300 Series Stainless Steel
O-Rings	Silicone
Retaining Rings	300 Series Stainless Steel
Self Locking Clips	Non Corrosive material



**SECTION** 

Table 1 shows common Compaero finishes and their Mil-Spec equivalents (where applicable).

Additional finishes are available upon request.

TABLE 1 - Common Material and Finish Codes				
Compaero Ordering Code	A\$85049	Material	Finish	
С	А	Aluminum	Black anodize - In accordance with Class 2 of AMS-A-8625, Type II65 to +175 °C	
F	N	Aluminum	Electroless nickel - In accordance with AMS-C-26074 or AMS2404. -65 to +200 °C	
Н	N/A	Aluminum	Clear Cadmium - SAE-AMS-QQ-P-416 Type II Class 2 over electroless nickel, 1000 Hour Salt Spray, Conductive -65 to +175°C	
W	W	Aluminum	Cadmium, Olive drab over suitable underplate, 1000 hour salt spray -65 to +175 °C	
Р	Х	Aluminum	Nickel fluorocarbon polymer. Nickel with fluorocarbon polymer additives over a suitable underplate to withstand	
D	Y	Aluminum	Pure dense electrodeposited aluminum in accordance with MIL-DTL-83488, Type II, to withstand 500 hours of salt	
Т	Z	Aluminum	Zinc nickel, Black, in accordance with ASTM B841 over suitable underplate to withstand 1000 hours of salt spray testing.	
Υ	N/A	Aluminum Zinc-Cobalt, Olive Drab, ASTM B 840 Grade 6 Type D over electrol 350 Hour Salt Spray, Conductive -65 to +175°C		
Z	N/A	Aluminum	Zinc-Cobalt, Black, ASTM B 840 Grade 6 Type D over electroless nickel 350 Hour Salt Spray, Conductive -65 to +175°C	
КВ	В	Stainless Steel	Black cadmium - In accordance with AMS-QQ-P-416, Type II, Class 365 to +175 °C	
K	S	Stainless Steel	Passivate - In accordance with AMS-QQ-P-35, AMS 2700, or ASTM A 96765 to + 200 $^{\circ}\mathrm{C}$	
KP	XS	Stainless Steel	Nickel fluorocarbon polymer. Nickel with fluorocarbon polymer additives over a suitable underplate to withstand	
KD	YS	Stainless Steel	Pure dense electrodeposited aluminum in accordance with MIL-DTL-83488, Type II	
KT	ZS	Stainless Steel	Zinc nickel in accordance with ASTM B841 over suitable underplate to withstand 1000 hours of salt spray testing	
KN	N/A	Stainless Steel	Electrodeposited Nickel per SAE-AMS-QQ-N-290 Class 1 Grade F	
М	T	Composite	Composite material without plating	
MJ	J	Composite	Olive drab cadmium plate in accordance with AMS-QQ-P-416. To withstand 2000 hour salt spray. Fnish shall be electrically conductive65 to + 175 °C	
ML	L	Composite	Cadmium (olive drab) over electroless nickel, selective plating -65 to +175 °C	
ММ	М	Composite	Electrically conductive electroless nickel plating. Finish shall withstand 2000 hour salt spray65 to +200 °C	



# Section G - Recommended Torque Information

Shell Size	Connector Accessories onto Connector Threads Torque Values are in Inch-Pounds						
	MIL-DTL-5015 (MS3100) MIL-DTL-26500 MIL-DTL-81511	MIL-DTL-26482 S1 MIL-DTL-38999 S1 & S2	MIL-DTL-5015 (MS3400) MIL-DTL-26482 S2 MIL-DTL-28840	MIL-DTL-38999 S3 & S4 MIL-DTL-83723 MIL-DTL-22992			
08, 09	30 - 40	30 - 40	51 - 61	51 - 61			
10, 11	30 - 40	30 - 40	71 - 81	71 - 81			
12, 13	35 - 45	35 - 45	103 - 113	103 - 113			
14, 15	35 - 45	35 - 45	111 - 121	111 - 121			
16, 17	35 - 45	35 - 45	111 - 121	111 - 121			
18, 19	35 - 45	35 - 45	111 - 121	111 - 121			
20, 21	75 - 85	75 - 85	131 - 141	131 - 141			
22, 23	75 - 85	75 - 85	131 - 141	131 - 141			
24, 25	75 - 85	75 - 85	131 - 141	131 - 141			
28	115 - 125	115 - 125	143 - 153	143 - 153			
32	115 - 125	115 - 125	143 - 153	143 - 153			
36	115 - 125	115 - 125	143 - 153	143 - 153			
40	155 - 165	155 - 165	159 - 169	159 - 169			
44	155 - 165	155 - 165	159 - 169	159 - 169			
48	155 - 165	155 - 165	159 - 169	159 - 169			

Cable Clamps onto Backshells  Torque Values are in Inch-Pounds				
Clamp Entry Size	Torque Value in Inch-Pounds			
01	35 - 40			
02	35 - 40			
03	35 - 55			
04	35 - 55			
05	35 - 55			
06	40 - 60			
07	40 - 60			
08	40 - 60			
09	80 - 100			
10	80 - 100			
11	80 - 100			
12	80 - 100			

Cable Clamp Hardware (Screws)				
Thread	Torque Value in Inch-Pounds			
2-56	1.5 - 2.5			
4-40	3.5 - 4.5			
6-32	5.0 - 7.0			
8-32	7.0 - 9.0			
10-32	9.0 - 11.0			
1/4 - 20	11.0 - 13.0			

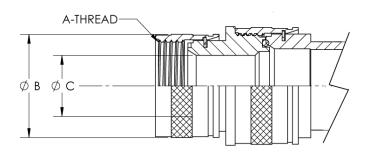




## **Style 2 Coupling Rings**

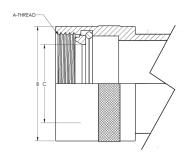
When the specified cable entry exceeds dimension C on the connector interface side, Style 2 will be used. Style 2 adapters will maintain environmental sealing and EMI/RFI shielding (if specified in the series). The specified overall length on a Style 2 adapter will be increased by 1.25" maximum, however, will be kept as minimal as possible. To specify a one piece adapter (Style 1 when Style 2 should be used) place a modification code -014 at the end of the part number when ordering.

Modification Code Example: CPA461W-1410-VG0-014



## **Direct Coupling Rings (Option D)**

Direct coupling rings can be specified on most Compaero adapters and backshells. Below is a diagram of a direct coupling ring when called out on a straight adapter or backshell. When specifying direct coupling on 45 and 90 degree parts a screw in adapter will be supplied.



## <u>Safety Wire Holes (Option T)</u>

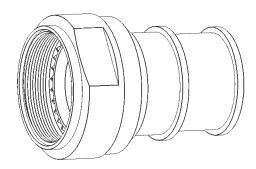
Safety wire holes can be specified on standard rotatable coupling rings to use with safety wire after installation. Safety wire ensures the coupling ring will not un-couple during shock and/or vibration. These are common on AS85049 accessories. When this option is specified the coupling ring will have 3 equally spaced wire holes (120 degrees apart). Safety Wire Holes are sufficient to accommodate 0.020 inch wire.





# Wrench Flat Coupling Rings (Option W)

Common on most TACOM adapters, wrench flats are an available option on most Compaero adapters and backshells. Wrench flats allow for an easier way of screwing on the coupling ring (with a wrench) when working in tight spaces. For specifications on specific wrench flat dimensions (based on shell size and connector series) please contact Compaero.



# <u>Self-Locking Coupling Rings, Detent (Option S)</u>

Detent style self locking feature a ratcheting coupling ring using non corrosive clips located within the coupling ring. Many AS85049 specifications specify this detent style self locking coupling ring making this one of the most popular ways of achieving a self locking adapter or backshell.

## <u>Seat-Lock™ Coupling Rings, Non-Detent Self-Locking (Option E)</u>

Using a spring loaded retaining ring, Compaero Seat-Lock<sup>TM</sup> coupling rings are a non detent way to achieve self locking. This option also ensures that the accessory teeth of the connector mate properly with the teeth on the adapter or backshell by applying constant force between the two. The Compaero Seat-Lock<sup>TM</sup> option is an excellent choice if an easy, economical self locking solution is required.



#### **How To Order:**

CPA461WD-1203-B1-VG0-8

COUPLING RING OPTION
OMIT FOR STANDARD ROTATABLE
D - DIRECT COUPLING
E - SEAT-LOCKTM
S - SELF LOCKING
T - SAFETY WIRE HOLES
W - WRENCH FLATS